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WISCONSIN FIELD OFFICE TECHNICAL GUIDE
450-11-TECHNICAL GUIDE
FOTG NOTICE WI-84

SUBJECT: WISCONSIN FIELD OFFICE TECHNICAL GUIDE

Purpose. Revisions to Wisconsin Conservation Practice Standards and Specifications.

Explanation of Changes.

Section IV: Conservation Practice Standards and Specifications:

Farmstead Energy Improvement (CPS 374) - Revised the definition and conditions where the practice applies to match the NHCP wording. Updated the industry standard citations in the criteria section. Deleted references that were not appropriate.

Irrigation Pipeline (CPS 430) - Minor updates to bring the WI Standard current.

Wetland Creation (CPS 658) - Revised WI standard to replicate the NHCP standard. No criteria changes from the previous standard.

Windbreak/Shelterbelt Establishment (CPS 380) - A new Purpose of "Reduce Energy Use" and accompanying additional Criteria was added.

Remove the following outdated Standards and Specifications from any printed copies of the WI FOTG:

- Index
- Farmstead Energy Improvement (CPS 374)
- Irrigation Pipeline (CPS 430)
- Wetland Creation (CPS 658)
- Windbreak/Shelterbelt Establishment (CPS 380)

Add the following Standards and Specifications from any printed copies of the WI FOTG:

- Index
- Farmstead Energy Improvement (CPS 374)
- Irrigation Pipeline (CPS 430)
- Wetland Creation (CPS 658)
- Windbreak/Shelterbelt Establishment (CPS 380)

A link to the Wisconsin FOTG is located on the Wisconsin NRCS website at:
http://www.nrcs.usda.gov/wps/portal/nrcs/main/national/technical/fotg/

Jimmy Bramblett

JIMMY BRAMBLETT
State Conservationist

Natural Resources Conservation Service
8030 Excelsior Drive, Suite 200, Madison, WI 53717
www.wi.nrcs.usda.gov Phone: (608) 662-4422 Fax: (855) 819-6165

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NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD

FARMSTEAD ENERGY IMPROVEMENT

CODE 374
(NO.)

DEFINITION

Development and implementation of improvements to reduce, or improve the energy efficiency of on-farm energy use.

PURPOSE

This practice may be applied as part of a conservation management system to reduce energy use.

CONDITIONS WHERE PRACTICE APPLIES

The practice applies to non-residential structures and energy using systems where reducing energy use is the identified goal.

CRITERIA

General Criteria Applicable to All Purposes

Design and install measures according to a site-specific plan in accordance with all local, State, Tribal, and Federal laws and regulations. Apply measures that are compatible with improvements planned or being carried out by others.

Where required, certify that the replacement or retrofit system and related components or devices meet or exceed currently applicable federal, state, and local standards and guidelines. Components of major activities by farm enterprises defined in ASABE S612 shall meet the appropriate NRCS or industry standard, such as:

- Wisconsin NRCS Conservation Practice Standard (WI NRCS CPS), Pumping Plant (Code 533).
- NRCS National Handbook of Conservation Practices (NHCP) Standard 372, Combustion System Improvement.
- Heating Ventilating and Air Conditioning (HVAC), American Society of Heating, Refrigerating and Air Conditioning Engineers Standard 90.1-2010.
- Ventilation fans per ASABE EP 566.
- Greenhouse HVAC per ASABE EP406.
- Motor efficiency per National Electrical Manufacturers Association MG 1-2009, Rev. 2010.

CONSIDERATIONS

Energy conservation and energy efficiency improvements should result in a decrease of greenhouse gas emissions and ambient air pollutants. The implementation of this practice does not guarantee that greenhouse gas/carbon "credits" will be earned. Actual greenhouse gas emission reductions would require separate documentation.

Plan progressive implementation of energy measures with ranking metrics such as life-cycle energy savings, payback period, or cost-effectiveness, etc., based on the landowner's goals and objectives.

PLANS AND SPECIFICATIONS

Plans and specifications to implement the energy conservation and efficiency measures shall be in accordance with this standard and describe the requirements for properly installing the practice to achieve its intended purpose. Plans and specifications shall:

- Include written specifications that describe the site specific details of installation.
- Identify and describe the existing system and related components or devices.
- Identify and describe the replacement or retrofit system and/or related components or devices.
- Document system energy usage and resulting potential energy savings from the implementation of this practice.
- Include a plan view showing the location of the measures in relationship to other structures or natural features where appropriate.
- Detail drawings of the measures and appurtenances, such as piping, inlet and outlet connections, mounting, foundations, and other structural components where appropriate.

OPERATION AND MAINTENANCE

An operation and maintenance plan shall be developed that is consistent with the purposes of this practice, its intended life, and safety requirements.

Replacement or retrofit systems and related components or devices shall be operated and maintained in accordance with the manufacturer's recommendations.

Maintain records to document the implementation of energy improvements. Retain and update records for a minimum of five years from the beginning of operation of measure implementation. Recommended records to be retained include:

- Monthly utility bills, fuel purchases, and yield of agricultural commodities.
- Documentation of maintenance conducted on the replacement, or retrofitted system and related components or devices.

REFERENCES

American Society of Agricultural and Biological Engineers. 2003. Heating, ventilating and cooling greenhouses. ANSI/ASAE EP406 JAN 2003 (R2008). ASABE, St. Joseph, MI.

American Society of Agricultural and Biological Engineers. 2008. Guidelines for selection of energy efficient agricultural ventilation fans. ASAE EP566 JUNE 2012. ASABE, St. Joseph, MI.

American Society of Agricultural and Biological Engineers. 2009. Performing On-Farm Energy Audits. ANSI/ASABE S612 JUL 2009. ASABE, St. Joseph, MI.

American Society of Heating, Refrigerating and Air Conditioning Engineers. 2010. Energy standard for buildings except low-rise residential buildings. ANSI/ASHRAE/IES, Standard 90.1. ASHRAE, Atlanta, GA.

National Electric Manufacturing Association. 2006. Motors and generators. NEMA MG1 – 2009 (R2010). Rosslyn, VA.

NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD

IRRIGATION PIPELINE

CODE 430
(FT.)

DEFINITION

A pipeline and appurtenances installed to convey water for storage or application, as part of an irrigation water system.

PURPOSE

This practice may be applied as part of a resource management system to achieve one or more of the following purposes:

- Conveyance of water from a source of supply to an irrigation system or storage reservoir.
- Reduce energy use.
- Develop renewable energy systems (i.e., in-pipe hydropower).

CONDITIONS WHERE PRACTICE APPLIES

This standard applies to water conveyance and distribution pipelines installed above or below ground.

This standard does not apply to multiple outlet irrigation system components (e.g., surface gated pipes, sprinkler lines, or micro irrigation tubing).

CRITERIA

General Criteria Applicable to All Purposes

Design and install measures according to a site-specific plan in accordance with all local, State, Tribal, and Federal laws and regulations. Apply measures that are compatible with improvements planned or being carried out by others.

The water supply, quality, and rate of irrigation delivery for the area served by the pipeline shall be sufficient to make irrigation practical and feasible, for the crops to be grown and the irrigation water application methods to be used.

Pipelines shall be placed only in soils and environmental conditions suitable for the material type being selected.

Pipelines shall be designed to meet all service requirements such that internal pressure, including hydraulic transients or static pressure at any point is less than the pressure rating of the pipe.

Capacity. Capacity shall be sufficient to convey the design delivery flow rate for the planned conservation practices.

Design capacity of the pipeline conveyance or distribution system for irrigation systems shall be sufficient to meet the requirements for efficient application based on one of the following:

- Adequate to meet the moisture demands of all crops to be irrigated in the design area.
- Sufficient to meet the requirements of selected irrigation events during critical crop growth periods when less than full irrigation is planned.
- For special-purpose irrigation systems, sufficient to apply a specified amount of water to the design area in a specified operating period.

In computing the above capacity requirements, allowance must be made for reasonable water losses during application or use.

Friction and Other Losses. For design purposes, head loss for hydraulic grade line computations shall be computed using one of the following equations: Manning's, Hazen-Williams, or Darcy-Weisbach. Equation selection shall be based on the given flow conditions and the pipe materials used. Other head losses (also called minor losses) from change in velocity and direction of flow due to inlet type, valves, bends, enlargements or contractions can be significant and shall be evaluated as appropriate. For closed, pressurized systems, the hydraulic grade line for all pipelines shall be maintained above the top of the pipeline at all locations for all flows unless specifically designed for negative internal pressures.

Flexible Conduit Design. Flexible conduits such as plastic pipe, steel pipe, aluminum pipe, corrugated metal pipe, or ductile iron pipe, shall be designed using NRCS National Engineering Handbook (NEH) Part 636, Chapter 52, Structural Design of Flexible Conduits, and the following criteria:

<u>Smooth Wall Plastic Pipe</u>. When operating at design capacity, the full-pipe flow velocity should not exceed 5 feet per second in pipelines with valves or some other flow control appurtenances placed within the pipeline or at the downstream end. As a safety factor against surge, the working pressure at any point should not exceed 72 percent of the pressure rating of the pipe. If either of these limits is exceeded, special design consideration must be given to the flow conditions, and measures must be taken to adequately protect the pipeline against transient pressures.

<u>Corrugated or Profile Wall Plastic Pipe</u>. When operating at design capacity, the full-pipe flow velocity should not exceed 5 feet per second in pipelines with valves or some other flow control appurtenance placed within the pipeline or at the downstream end. As a safety factor against surge, the working pressure at any point should not exceed 72 percent of the pressure rating of the pipe. If the pipe is not pressure rated, the maximum allowable pressure shall be 25 feet of head, or the maximum pressure as specified by the manufacturer for the pipe and connecting joints used.

<u>Smooth Wall Steel Pipe</u>. The specified maximum allowable pressure shall be determined using the hoop stress formula, limiting the allowable tensile stress to 50 percent of the yield-point stress for the material selected. Design stresses for commonly used steel and steel pipe are shown in the NEH Part 636, Chapter 52.

Corrugated Metal Pipe. Maximum allowable pressure for the pipe shall be:

- 20 feet of head for annular and helical pipe with sealed seams and watertight coupling bands.
- 30 feet of head for helical pipe with welded seams, annular ends, and watertight couplings.

Smooth Wall Aluminum Pipe. The maximum allowable pressure of the pipe shall be determined using the hoop stress formula limiting the allowed tensile stress to 7,500 psi.

Rigid Conduit Design. Rigid conduits such as concrete pipe or plastic mortar pipe shall be designed using the following criteria:

Non-reinforced Concrete Pipe with Mortar Joints. The maximum allowable pressure for pipe with mortar joints shall not exceed one-fourth of the certified hydrostatic test pressure as determined by the test procedure described in ASTM C118. Nor shall they exceed the following:

Diameter (inches)	Maximum Allowable Pressure (feet)
6 through 8	40
10 and greater	35

Non-reinforced Concrete Pipe with Rubber Gasket Joints. The maximum allowable pressure for non-reinforced concrete pipe with rubber gasket joints shall not exceed one-third the certified hydrostatic test pressure as determined by the test procedure described in ASTM C505. Nor shall they exceed the following:

Diameter (inches)	Maximum Allowable Pressure (feet)
6 through 12	50
15 through 18	40
21 and greater	30

Cast-in-Place Concrete Pipe. Maximum working pressure for cast-in-place concrete pipe shall be 15 feet above the centerline of pipe. Cast–in-place concrete pipe shall be used only in stable soils that are capable of being used as the outside form for approximately the bottom half of the conduit.

Reinforced Concrete Pipe with Gasket Joints. The maximum allowable pressure for reinforced concrete pipe with rubber gasket joints shall be not exceed the rated hydrostatic pressure for the specified pipe according to appropriate ASTM or AWWA standards.

Reinforced Plastic Mortar Pipe. The pipeline shall be designed to meet all service requirements without a static or working pressure at any point greater than the maximum allowable working pressure of the pipe used. The static or working pressure of pipelines open to the atmosphere shall include free board. The minimum acceptable pipe pressure rating shall be 50 psi.

Support of Pipe. Irrigation pipelines both below and above ground shall be supported, where needed, to provide stability against external and internal forces. Pipe support shall be designed using NEH Part 636, Chapter 52.

Joints and Connections. All connections shall be designed and constructed to withstand the pipeline working pressure without leakage and leave the inside of the pipeline free of any obstruction that would reduce capacity.

Permissible joint deflection shall be obtained from the manufacturer for the joint type and pipe material used.

For sloping steel pipe, expansion joints shall be placed adjacent to and downhill from anchors or thrust blocks.

For welded pipe joints, expansion joints shall be installed, as needed, to limit pipeline stresses to the allowable values.

For suspended pipelines, joints shall be designed for pipe loading including the water in the pipe, wind, ice, and the effects of thermal expansion and contraction.

Joints and connections for metal pipes should be of similar materials whenever possible. If dissimilar materials are used, the joints or connections shall be protected against galvanic corrosion.

Depth of Cover. Buried pipe shall be installed at sufficient depth below the ground surface to provide protection from hazards imposed by traffic loads, farming operations, freezing temperatures, or soil cracking, as applicable.

Pipelines shall have sufficient strength to withstand all external loads on the pipe for the given installation conditions. Appropriate live loads shall be used for the anticipated traffic conditions.

Where it is not possible to achieve sufficient cover or sufficient strength, a carrier (encasement) pipe or other mechanical measures shall be used.

Pressure Reduction. Pressure reduction shall be incorporated in circumstances such as head gain exceeding pressure loss by a significant amount, excessive line pressured for the type of irrigation system, or excessive static pressures.

Inlets. Inlets shall be of adequate size for the type of entrance condition to ensure design flow capacity without excessive head losses.

Provision shall be made to prevent the inflow of trash or other materials into the pipeline if these materials would be detrimental to the pipe capacity or performance of the irrigation application system.

For gravity flow inlets with square-edged or gated orifices, the nappe created by inflow at the orifice entrance shall be vented.

Water control structures, stands, Z-pipes and dog-legs are all acceptable inlet devices. Water control structures are commonly used for gravity flow pipelines, but do not account for removal of entrained air. Therefore, pipelines using these inlets must also meet the requirements listed under Vents.

Check Valves and Backflow Prevention. A check valve shall be installed between the pump discharge and the pipeline if detrimental backflow may occur. Check valves can cause extreme internal pressures, due to water hammer; if they close too fast as flow reversal occurs. "Non slam" type check valves or solenoid operated valves may be required.

Approved backflow prevention devices (chemigation valves) shall be used on all pipelines in which fertilizer, liquid manure, waste water, pesticides, acids, or other chemicals are added to the water supply and where back flow may contaminate the source water supply or groundwater.

Valves and Other Appurtenances. Pressure ratings of valves and other appurtenances shall equal or exceed the pipeline working pressure. When lever operated valves are used, an analysis shall be performed to evaluate potential surge/water hammer assuming an instantaneous valve closure.

Stands Open to the Atmosphere. Stands shall be used when water enters the pipeline to avoid entrapment of air; to prevent surge pressures and collapse because of vacuum failure; and to prevent pressure from exceeding the design working stress of the pipe. The stand shall be designed to:

- Allow a minimum of 1 foot of freeboard. The maximum height of the stand above the centerline of the mainline pipeline must not exceed the maximum working head of the pipe.
- Have the top of each stand at least 4 feet above the ground surface except for surface gravity inlets or where visibility is not a factor. Gravity inlets and stands shall be equipped with trash racks and covers.
- Have a downward water velocity in stands not in excess of 2 feet per second. The inside diameter of the stand shall not be less than the inside diameter of the pipeline.

The cross sectional area of stands may be reduced above a point 1 foot above the top of the upper inlet, but the reduced cross section shall not be such that it would produce an average velocity of more than 10 feet per second if the entire flow were discharging through it.

If the water velocity of an inlet pipe exceeds three times the velocity of the outlet, the centerline of the inlet shall have a minimum vertical offset from the centerline of the outlet at least equal to the sum of the diameters of the inlet and outlet pipes.

Stands shall be constructed of steel pipe or other approved material and be supported on a base adequate to support the stand and prevent movement or undue stress on the pipeline.

Sand traps, when combined with a stand, shall have a minimum inside dimension of 30 inches and shall be constructed so the bottom is at least 24 inches below the invert of the outlet pipeline. The downward velocity of flow of the water in a sand trap shall not exceed 0.25 feet per second. Suitable provisions shall be made for cleaning sand traps.

The dimensions of gate stands shall be adequate to accommodate the gate or gates required, and shall be large enough to make the gates accessible for repair.

The size of float valve stands shall be adequate to provide accessibility for maintenance.

Stands must be constructed in a manner to insure vibration from the pump discharge pipe is not carried to the stand.

Pressure-relief valves can be used as an alternative to stands open to the atmosphere. A pressure-relief valve shall serve the pressure-relief function of the open stand or vent for which it is an alternative.

Stands Closed to the Atmosphere. If pressure-relief valves and air-and-vacuum valves are used instead of open stands, all requirements detailed in "Stands Open to the Atmosphere" shall apply except as modified below.

The inside diameter of the closed stand shall be equal to or greater than that of the pipeline for at least 1 foot above the top of the uppermost inlet of outlet pipe. To facilitate attaching the pressure-relief valve and the air-and-vacuum valve, the stand may be capped at this point, or if additional height is required, the stand may be extended to the desired elevation by using the same inside diameter or a reduced cross section. If a reduced section is used, the cross-sectional area shall be such that it would produce an average velocity of no more than 10 feet per second if the entire flow were discharged though it. If no vertical offset is required between the pump discharge pipe and the outlet pipeline and the discharge pipe is "dog-legged" below ground, the stand shall extend at least 1 foot above the highest part of the pump discharge pipe.

An acceptable alternative design for stands requiring no vertical inlet offset (when inlet velocity is less than three times that of the outletting pipeline) shall be:

- Construct the dog-leg section of the pump discharge pipe with the same nominal pipe diameter as that of the pipeline.
- Install the pressure-relief valve and the air-and-vacuum valve on top of the upper horizontal section of the dog-leg.

Pressure-relief and air-and-vacuum valves shall be installed on stands with the nominal size pipe required to fit the valves' threaded inlets.

Surge Tanks and Air Chambers. If surge tanks and/or air chambers are required for control of hydraulic transients or water column separation, they shall have adequate size to ensure the water volume needs of the pipeline are met without the tank/chamber being emptied, and that the required flow into the pipeline for the calculated pressure drop is met.

Pressure Relief Valves. A pressure relief (PR) valve shall be installed between the pump discharge and the pipeline if excessive pressure can build up when all valves are closed. If needed to protect the pipeline against pressure reducing valve malfunction or failure, PR valves shall be installed downstream of pressure reducing valves.

Manufacturers of PR valves marketed for use under this standard shall provide capacity tables that give the discharge capacities of the valves at the maximum permissible pressure and differential pressure settings. These tables shall be based on performance tests, and shall be the basis for acceptance of these valves and selection of the design pressure setting.

PR valves shall be set to open at a pressure as low as practical, but no greater than 5 psi above the pressure rating or maximum allowable pressure of the pipe. The valves shall have sufficient flow capacity to reduce the excessive pressures in the pipeline. In lieu, of a detailed surge/pressure analysis, the minimum size of PR valve shall be ¼ inch nominal valve size per inch of the nominal pipeline diameter.

The pressure at which the valves start to open shall be marked on each PR valve. Adjustable PR valves shall be sealed or otherwise altered to prevent changing the adjustment from that marked on the valve.

Air Release Valves. Five types of air vents/valves commonly used on irrigation pipelines are continuous acting air release valves (CAV), vacuum-relief valves (VR), air release and vacuum relief valves (AVR), combination air valves (COMB), and open vents. Open vents are described in the "Vents" section of this standard.

If accumulation of air during operation may occur CAV shall be used to release air from the filled pipeline while under pressure. Normal orifice venting diameter is 1/16 to 3/8 inch.

VR valves shall be used for relief of vacuum pressures (i.e., negative pressures) due to sudden gate or valve closure, pump shutoff, or drainage of the pipeline.

AVR valves may be used for the same requirements described for VR valves. These valves shall also be used to release air from the pipeline on filling prior to the pipe being pressurized. They shall be used to alleviate flow restrictions, air locks, and water surging due to the presence of air within pipelines.

COMB valves have the combined function of all three valves (CAV, VR, and AVR) in one body. COMB valves may be used for any of the conditions in which a CAV, VR, or AVR is required.

If needed to provide positive means for air escape during filling and air entry while emptying, an AVR, VR, or COMB valve shall be installed at all summits, upstream and downstream of all in line valves as needed, at the entrance, and at the end(s) of the pipelines. Such valves are needed at these locations if the pipeline is closed to the atmosphere. However, they may not be needed if other features of the pipe system, such as permanently located sprinkler nozzles or other unclosed service outlets, adequately vent the particular location during filling and emptying operations. The use of these system features must be analyzed for air flow rate and the proper use of such features described in the Operation and Maintenance plan. High points in the pipeline require a CAV unless an outlet is located at that point.

In addition to the locations described above, an AVR or COMB valve shall be located at changes of grade in downward direction of flow in excess of 10 degrees, to ensure adequate air release during filling. On long pipelines, additional AVR or COMB valves may be required to adequately vent the pipe during filling.

For air release, the AVR or COMB valve shall be sized to exhaust air from the pipeline at the rate needed to prevent operational problems with the pipeline, while maintaining the proper operation of the valve. For design purposes, the exhaust pressure differential shall be limited to 2 psi.

For vacuum relief, the AVR, VR, or COMB valves shall be sized for air entry into the pipeline, ensuring the pipeline does not collapse due to vacuum created during drainage of the pipeline. For design purposes, the vacuum pressure differential shall be limited to 5 psi.

If the required vacuum relief orifice diameter is significantly larger than the required air release orifice diameter, separate valves may be required to help eliminate excessive water hammer caused when the air is released too fast from the pipeline.

CAV or COMB valves shall be used as needed to permit air to escape while the line is at working pressure. Small orifices of these valve types shall be sized according to the design working pressure and venting requirements recommended by the valve manufacturer.

The location of the CAV or COMB valves shall be sufficient distance downstream from the introduction of air into the system (under pressure conditions) to allow the air to be collected at the top of the pipe. Under some circumstances (e.g., pumped system with low pressure or velocity) consideration should be given to installing vent chambers for CAV or COMB valves. The vent chamber should be constructed according to the requirements under the second criteria in the "Vents" section of this standard.

In lieu of a detailed design, for the corresponding pipe material below, the following size air valves shall be used:

- For Plastic ≤ 50 psi - 0.22 x pipe diameter
- For Plastic > 50 psi - 0.10 x pipe diameter
- For Metal - 0.125 x pipe diameter
- For Concrete - 0.125 x pipe diameter

Manufacturers of air valves marketed for use under this standard shall provide dimensional data or a capacity table based on performance tests, which shall be the basis for selection and acceptance of these valves.

Vents. Venting must be designed into systems open to the atmosphere to provide for the removal and entry of air and protection from surge. The following criteria shall apply:

- Vents shall have a minimum freeboard of 1 foot above the hydraulic grade line at design capacity. The maximum height of the vent above the centerline of the pipeline must not exceed the maximum allowable working pressure of the pipe.
- A vent chamber shall be constructed to intercept and/or capture air within the pipeline. The chamber shall intercept the circumference arc of 75 degrees at the top of the pipe (i.e., a vent chamber diameter of 2/3 the diameter of the pipeline). The chamber shall extend vertically at least one pipeline diameter up from the centerline of the pipeline. Above this elevation, the vent chamber may be reduced to minimum diameter of 2 inches.
- When an AVR or COMB valve is used instead of a vent, the above requirements shall apply except that the reduced section shall be sized to meet the nominal pipe size required to fit the valve's threaded inlet. An acceptable alternative is to install the valve(s) in the side of a service outlet, provided that the service outlet riser is properly located and adequately sized. If both AVR and PR valves are required at the location, the 10 feet per second velocity criteria given under the "Stands Open to the Atmosphere" section of this standard, shall apply to the reduced section.
- Vent chambers shall be installed on all open vents and closed vents with air valves, when the normal operating pressure of the pipe is 10 psi or less.
- A vent shall be located at the downstream end of laterals, at summits in the line, and at points where the grade changes more than 10 degrees in a downward direction of flow.

Outlets. Appurtenances to deliver water from the pipe system to the field, ditch, reservoir, or surface pipe system, are known as outlets. Outlets shall have adequate capacity to deliver the required flow to:

- The hydraulic grade line of a pipe or ditch,
- A point at least 6 inches above the field surface,
- The design surface elevation in a reservoir, or
- An individual sprinkler, lateral line, hydrant, or other device at the required operating pressure.

Outlets shall be designed to minimize erosion, physical damage, or deterioration due to exposure.

Filling. The pipe system shall have a means of controlling the filling of the pipeline to prevent entrapped air and excessive transient pressures.

Filling velocities greater than 1 foot per second in a closed to the atmosphere pipe system (i.e., all outlets closed) requires special evaluation and provisions to remove entrapped air and prevent transient pressures.

If filling at a low flow rate is not possible, the system shall be open to the atmosphere (outlets open) prior to pressurizing. The valves to the irrigation system components (gated pipe, wheel line, pivot, etc.) should be opened to release entrapped air and minimize transient pressures in the system. The system shall be designed for air removal and excessive transient pressures that may develop at higher filling rate.

Flushing. If the sediment load in the water is significant, the pipeline shall have adequate velocity to ensure that sediment is moved through and flushed out of the pipeline.

If provisions are needed for flushing sediment or other foreign material, a suitable valve shall be installed at the distant end or low point of the pipeline.

Draining. Provisions shall be made for the complete removal of water from the pipeline by gravity or other means when:

- Freezing temperatures are a hazard.
- Draining is required by the pipe manufacturer.
- Draining of the pipeline is otherwise specified.

The water drained from pipelines shall not cause water quality, soil erosion, or safety problems upon release.

Safe Discharge of Water. Provisions shall be made for water being discharged from valves, especially air valves and pressure relief valves. Such valves shall be located such that flows are directed away from system operators, livestock, electrical equipment, and other control valves or hook-ups.

Thrust Control. Abrupt changes in pipeline grade, horizontal alignment, tees, or reduction in pipe size, normally require an anchor or thrust blocks to absorb pipeline axial thrust. Thrust control is typically needed at the end of the pipeline, and at in-line control valves.

The pipe manufacturer's recommendations for thrust control shall be followed. In absence of manufacturer's data, thrust blocks shall be designed using NEH Part 636, Chapter 52.

Longitudinal Bending. For plastic pipe, the allowable longitudinal bending for the pipeline shall be based on material type and the pressure rating, and shall be in accordance with industry standards, or as described in NEH Part 636 Chapter 52.

Thermal Effects. For plastic pipe, thermal effects must be properly factored into system design. Pressure ratings for pipes are normally based on a pipe temperature of 73.4°F. When operating temperature is higher the effective pressure rating of the pipe shall be reduced accordingly.

Values and procedures for pressure rating reduction shall follow information described in the NEH Part 636, Chapter 52.

Physical Protection. Steel pipe installed above ground shall be galvanized or shall be protected with a suitable protective paint coating, including a primer coat and a minimum of two final coats.

Plastic pipe installed above ground shall be resistant to ultraviolet light throughout the intended life of the pipe or measures taken to protect the pipe from damage due to ultraviolet light.

All pipes shall be protected from hazards presented by traffic loads, farm operations, freezing temperatures, fire, thermal expansion and contraction. Reasonable measures shall be taken to protect the pipe from potential vandalism.

Corrosion Protection. All metal to metal fittings, such as risers, bends, tees, and reducers, should be of similar metals. If dissimilar metals are used, the fittings shall be protected against galvanic corrosion (e.g., separate dissimilar metals with rubber or plastic insulator).

Bolts used to join galvanized steel shall be galvanized; plastic coated, stainless steel, or otherwise protected to prevent galvanic corrosion. Bolts used to join aluminum, other than aluminum alloy bolts, must be plastic coated or otherwise protected to prevent galvanic corrosion.

Interior protective coatings shall be provided when the pH of the water falls outside the ranges shown in the following table.

Material	Water pH
Aluminized Steel	Less than 5 or greater than 9
Galvanized Steel	Less than 6 or greater than 10
Aluminum Alloy	Less than 4 or greater than 10

Unlined steel pipelines can experience corrosion from very pure water (e.g., snow melt). If the Langelier Saturation Index (LSI) is a greater negative number than -1, corrosion protection shall be provided.

To calculate the LSI, it is necessary to know the alkalinity (mg/l as $CaCO_3$), the calcium hardness (mg/l Ca^{+2} as $CaCO_3$), the total dissolved solids (mg/l TDS), the actual pH, and the temperature of the water (°C). These values are used in the following equations:

$LSI = pH - pH_s$

$pH_s = (9.3 + A + B) - (C + D)$

Where:

$A = (\text{Log10}\,[TDS] - 1) / 10$

$B = -13.12 \times \text{Log10}\,(°C + 273) + 34.55$

$C = \text{Log10}\,[Ca^{+2} \text{ as } CaCO_3] - 0.4$

$D = \text{Log10}\,[\text{alkalinity as } CaCO_3]$

Galvanized steel pipe may be used when the soil resistivity is greater than 4000 ohm-cm.

Hot-dipped asphalt or polymeric-coated, galvanized steel pipe shall be provided if the soil resistivity along any part of the pipeline is between 3000 and 4000 ohm-cm. In addition to the above coatings, cathodic protection shall be provided for galvanized steel pipe if the soil resistivity is less than 3000 ohm-cm.

Aluminized steel pipe may be used when the soil resistivity is greater than 1500 ohm-cm and the soil pH is between 5 and 9.

Aluminum alloy pipe may be used when the soil resistivity is greater than 500 ohm-cm and the soil pH is between 4 and 10.

When cathodic protection is required, joints and connecting bands shall be electrically bridged to ensure continuous flow of current. A dielectric connection shall be placed between the pump and the pipeline and between pipes with different coatings.

The total current required, kind and number of anodes needed, and life expectancy for the cathodic protection shall be designed in accordance with NRCS Design Note 12, Control of Underground Corrosion.

Resistivity Measurement Requirements for Metal Pipe. If risk of corrosion is "high" based on the Cooperative Soil Survey's Soil Features Report, soil-resistivity measurements shall be conducted to determine corrosion protection requirements. For this purpose, field resistivity measurements shall be made or samples for laboratory analysis shall be taken at least every 400 feet along the proposed pipeline and at points where a visible change in soil characteristics occurs. If adjacent readings differ markedly, additional measurements shall be taken to locate the point of change. Resistivity determinations shall be made at two or more depths in the soil profile at each sampling station; with the lowest depth at the stratum in which the pipe will be laid. The lowest value of soil resistivity found at each sampling station shall be used as the design value for that station.

After the pipe trench is excavated, a detailed soil resistivity survey shall be made as a verification of the final required cathodic protection. At this time, resistivity measurements shall be made in each exposed soil horizon at intervals not exceeding 200 feet. The lowest value of soil resistivity found at each sampling station shall be used as the design value for that station. If design values for adjacent stations differ significantly, additional intermediate measurements shall be made.

Electric Fields. An electric field can develop where a metal pipeline is installed adjacent to an existing metal pipeline. This situation can adversely affect the new pipeline. The new pipeline shall be adequately protected from this condition.

Environmental Constraints for Aluminum Pipe. Water quality shall be considered for aluminum pipeline installations. A copper content in excess of 0.02 ppm produces nodular pitting and rapid deterioration of the pipe if water is allowed to become stagnant. When the copper content exceeds this limit, the pipeline shall be designed to allow draining after each use.

Protection from corrosion shall be provided for aluminum pipe installed in contact with concrete.

Environmental Constraints for Concrete Pipe. Concrete pipelines shall not be installed on sites where the sulfate-salt concentration in the soil or soil water exceeds 1.0 percent. On sites where the sulfate concentration is more than 0.1 percent but not more than 1.0 percent, concrete pipe may be used only if the pipe is made with Type V or Type II cement, with tricalcium aluminate content not exceeding 5.5 percent.

Additional Criteria Applicable to Reduce Energy Use

Provide analysis to demonstrate reduction of energy use from practice implementation.

Reduction of energy use is calculated as average annual or seasonal energy reduction compared to previous operating conditions.

CONSIDERATIONS

Safety. Pipelines may present a threat to the safety of people, during both installation and operation. Consider safety as follows:

- Address trench safety in design and during construction.
- Provide protection for people from inlets of pipelines and open stands.
- Provide protection for people from water blowing from pressure-relief, air-release, and other valves.
- Determine the existence or non-existence of underground utilities prior to construction.

Economic. Economics can be a major factor in pipeline design, as follows:

- Select pipe based on lifetime energy requirements, as well as initial costs of materials.
- Select pipe material based upon expected life of practice.
- Consider hydropower applications as alternatives to use of pressure reduction valves or reduced pipe diameter to induce friction loss.

Water Quality and Quantity. The effects of an irrigation pipeline on water quality and quantity should be considered when designing an irrigation pipeline. Consider the effects:

- On the water budget, especially on infiltration and evaporation,
- On downstream flows or aquifers that would affect other water uses or users,

- On potential use for irrigation management,
- Of installing a pipeline in vegetation that may have been located next to the original conveyance,
- Of installing the pipeline (replacing other types of conveyance) on channel erosion or the movement of sediment and soluble and sediment-attached substances carried by water,
- On the movement of dissolved substances into the soil and on percolation below the root zone or to ground water recharge,
- Of controlled water delivery on the temperatures of water resources that could cause undesirable effects on aquatic and wildlife communities,
- On wetlands or water-related wildlife habitats, and
- On the visual quality of water resources.

Environment. Base pipe material selection on exposure considerations (such as soil resistivity, pH, sunlight, and traffic). Soil texture, resistivity, pH, moisture content, redox potential and depth are important soil properties to be aware of for pipelines and in reducing soil limitations related to corrosivity, or packing of soil material. Refer to soil survey information of the area and on-site soil investigations should be considered during planning.

The Langelier Saturation Index and related indices may be a factor in determining type of material to use for a pipeline.

Pipelines installed below the ground surface should have a soil plan describing soil reconstruction of disturbed soil during and after pipeline installation so original soil productivity is restored after pipeline installation. Appropriate vegetation should be established to stabilize disturbed areas that will not be cropped.

PLANS AND SPECIFICATIONS

Prepare plans and specifications for irrigation pipelines that describe the requirements for applying the practice according to this standard. As a minimum the plans and specifications shall include:

- A plan view of the layout of the pipeline.
- Profile of the irrigation pipeline.
- Pipe material and sizes.
- Pipe joint requirements.
- Site specific construction specifications that describe in writing the installation of the irrigation pipeline. Include the specification for pressure testing of the irrigation pipeline.
- Depth of cover and backfill requirements.
- Disposal requirements for excess soil material.
- Vegetative establishment requirements.

OPERATION AND MAINTENANCE

An Operation and Maintenance (O&M) Plan shall be developed for each pipeline system installed. The plan should document needed actions to ensure that practices perform adequately throughout their expected life.

O&M requirements shall be included as an identifiable part of the design. Depending on the scope of the project, this may be accomplished by brief statements in the plans and specifications, the conservation plan narrative, or as a separate O&M Plan.

Other aspects of O&M, such as draining procedures, marking crossing locations, valve operation to prevent pipe or appurtenant damage, appurtenance or pipe maintenance, and recommended operating procedures, should be described as needed within the O&M Plan.

Monitoring of any cathodic protection systems shall be performed as specified in the O&M Plan.

A filling procedure shall be developed, which details allowable flow rates and appurtenance operation at the various phases of the filling process, required to assure safe filling of the pipeline. Flow measuring appurtenances such as flow meters or weirs, or other means (e.g., number of turns of a gate valve) should be used to determine the rate of flow into the pipeline system. This information shall be provided to the operator, and shall be incorporated into the Operation and Management Plan as appropriate.

REFERENCES

ASTM C118, Standard Specification for Irrigation Pipe for Irrigation or Drainage.

ASTM C505, Standard Specification for Non-reinforced Concrete Irrigation Pipe with Rubber Gasket Joints.

McKinney, J.D., et al. Microhydropower Handbook, IDO-10107, Volumes 1 & 2. U.S. Department of Energy, Idaho Operations Office.

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USDA-NRCS, Engineering Design Note 12, Control of Underground Corrosion.

NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD

WETLAND CREATION

CODE 658
(ACRES)

DEFINITION
The creation of a wetland on a site location that was historically non-wetland.

PURPOSE
To establish wetland hydrology, vegetation, and wildlife habitat functions on soils capable of supporting those functions.

CONDITIONS WHERE PRACTICE APPLIES
This practice applies only to sites where hydric soils do not exist and the objective is to establish specific wetland functions.

This practice does not apply to:

- The treatment of point and non-point sources of water pollution (Wisconsin NRCS Conservation Practice Standard (WI NRCS CPS), Constructed Wetland (Code 656)).
- The rehabilitation of a degraded wetland or the reestablishment of a former wetland so that soils, hydrology, vegetative community, and habitat are a close approximation of the original natural condition and boundary that existed prior to the modification. (WI NRCS CPS, Wetland Restoration (Code 657)).
- The rehabilitation of a degraded wetland, the reestablishment of a former wetland, or the modification of an existing wetland, where specific wetland functions are augmented beyond the original natural conditions; possibly at the expense of other functions. (WI NRCS CPS, Wetland Enhancement (Code 659)).
- The management of fish and wildlife habitat created under this standard.

CRITERIA
General Criteria Applicable to All Purposes
Design and install measures according to a site-specific plan in accordance with all local, State, Tribal, and Federal laws and regulations. Apply measures that are compatible with improvements planned or being carried out by others.

The purpose, goals, and objectives of the creation shall be clearly defined in the creation plan, including soils, hydrology, vegetation and fish and wildlife habitat criteria that are to be met and are appropriate for the site and the project objectives.

The soils, hydrology and vegetative conditions existing on the site, the adjacent landscape, and the contributing watershed shall be documented in the planning process.

The nutrient and pesticide tolerance of the plant and animal species likely to occur shall be considered where known nutrient and pesticide contamination exists. Sites suspected of containing hazardous material shall be tested to identify appropriate remedial measures. If remedial measures are not possible or practicable, the practice shall not be planned.

Water rights, if applicable, shall be assured prior to creation.

Upon completion, the site shall meet the appropriate wetland criteria and provide wetland functions as defined in the project's objectives.

Invasive species, federal/state listed noxious plant species, and nuisance species (e.g., those whose presence or overpopulation jeopardize the practice) shall be controlled on the site. The establishment and/or use of non-native plant species shall be discouraged.

Criteria for Soils

Created wetlands shall be located in landscape positions and soil types capable of supporting the planned wetland functions.

Changes to soil hydrodynamic and bio-geochemical properties such as permeability, porosity, pH, or soil organic carbon levels shall be made as needed to meet the planned objectives.

Criteria for Hydrology

The hydroperiod, hydrodynamics, and dominant water source shall meet the project objectives. The creation plan shall document the adequacy of available water sources based on groundwater investigation, stream gage data, water budgeting, or other appropriate means.

The work associated with the wetland shall not adversely affect adjacent properties or other water users unless agreed to by signed written letter, easement or permit.

Timing and level setting of water control structures required for the establishment and maintenance of vegetation, soil, and wildlife and fish habitat functions shall be determined.

Other structural practices, macrotopography and/or microtopography may be used to meet the planned objectives.

Macrotopographic features, including ditch plugs installed in lieu of re-filling surface drainage ditches, shall meet the requirements of other practice standards to which they may apply due to purpose, size, water storage capacity, hazard class, or other parameters.

Water control structures that may impede the movement of target aquatic species or species of concern shall meet the criteria in WI NRCS CPS, Fish Passage (Code 396).

Criteria for Vegetation

Hydrophytic vegetation planned to meet the selected wetland functions shall be compatible with the planned soil and hydrologic conditions. Preference shall be given to native wetland plants with localized genetic material.

Where natural colonization of acceptable species can realistically be expected to occur within five years, sites may be left to revegetate naturally. If not, the appropriate species will be established by seeding or planting.

Adequate substrate material and site preparation necessary for proper establishment of the selected plant species shall be included in the plan.

Where planting and/or seeding is necessary, the minimum number of native species to be established shall be based upon the types of vegetative communities present and the vegetation type planned. To achieve habitat diversity and minimize the adverse effects of climate, disease, and other limiting factors, several species adapted to the site will be established. Seeding rates shall be based upon the percentage of pure live seed and labeled with a current seed tag from a registered seed laboratory identifying the germination rate, purity analysis, and other seed statistics.

CONSIDERATIONS

Hydrology Considerations

Consider the general hydrologic effects of the restoration, including:

- Impacts on downstream stream hydrographs, volumes of surface runoff, and groundwater resources due to changes of water use and movement created by the restoration.

Consider the impacts of water level management, including:

- Increased predation due to concentrating aquatic organisms, including herptivores, in small pool areas during drawdowns.
- Increased predation of amphibians due to high water levels that can sustain predators.
- Decreased ability of aquatic organisms to move within the wetland and from the wetland area to adjacent habitats, including anadromous fish and herptivores, as water levels are decreased.
- Increases in water temperature on-site, and in off-site receiving waters.
- Changes in the quantity and direction of movement of subsurface flows due to increases or decreases in water depth.
- The effect changes in hydrologic regime have on soil bio-geochemical properties; including oxidation/reduction, maintenance of organic soils, and salinity increase or decrease on adjacent areas.
- The potential for water control structures, dikes, and macrotopographic to negatively impact aquatic organism passage.

Vegetation Considerations

- The relative effects of planting density on wildlife habitat versus production rates in woody plantings.
- The potential for vegetative buffers to increase function by trapping sediment, cycling nutrients, and removing pesticides.
- The selection of vegetation for the protection of structural measures that is appropriate for wetland function.
- The selection of vegetation for the protection of structural measures that is appropriate for wetland function.

- The potential for invasive or noxious plant species to establish on bare soils after construction and before the planned plant community is established.

Soil Considerations
Consider changes of physical soil properties, including:

- Increasing or decreasing saturated hydraulic conductivity by mechanical compaction or tillage, as appropriate.
- Incorporating soil amendments.
- The effect of construction equipment on soil density, infiltration, and structure.

Consider changes in soil bio-geochemical properties, including:

- Increasing soil organic carbon by incorporating compost.
- Increasing or decreasing soil pH with lime, gypsum, or other compounds.

Wildlife Habitat Considerations

- The addition of coarse woody debris on sites to be restored to woody plant communities for an initial carbon source.
- The potential to restore habitat capable of supporting wildlife with the ability to control disease vectors such as mosquitoes.
- The potential to establish fish and wildlife corridors linking the site to adjacent landscapes, streams and waterbodies and to increase the sites colonization by native flora.
- The need to provide barriers to passage for unwanted or predatory wildlife species.

PLANS AND SPECIFICATIONS

Plans and specifications for this practice shall be prepared for each site. Plans and specifications shall be recorded using approved specifications sheets, job sheets, or other documentation. The plans and specifications for structural features will include, at a minimum, a plan view, quantities, and sufficient profiles and cross-sections to define the location, line, and grade for stakeout and checkout. Plans and specifications shall be reviewed and approved by staff with appropriate job approval authority.

OPERATION AND MAINTENANCE

A separate Operation and Maintenance Plan will be prepared for sites that have structural features. The plan will include specific actions for the normal and repetitive operation of installed structural items, especially water control structures, if included in the project. The plan will also include the maintenance actions necessary to assure that constructed items are maintained as constructed for the life of the project. It will include the inspection schedule, a list of items to inspect, a checklist of potential damages to look for, recommended repairs, and procedures for documentation.

Management and monitoring activities needed to ensure the continued success of the wetland functions may be included in the above plan, or in a separate Management and Monitoring Plan. In addition to the monitoring schedule, this plan may include the following:

- The timing and methods for the use of fertilizers, pesticides, prescribed burning, or mechanical treatments

- Circumstances when the use of biological control of undesirable plant species and pests (e.g. using predator or parasitic species) is appropriate, and the approved methods.
- Actions which specifically address any expected problems from invasive or noxious species
- The circumstances which require the removal of accumulated sediment.
- Conditions which indicate the need to use haying or grazing as a management tool, including timing and methods.

FEDERAL, TRIBAL, STATE AND LOCAL LAWS

Users of this standard should be aware of potentially applicable Federal, Tribal, State and local laws, rules, regulations or permit requirements governing cover crops. This standard does not contain the text of federal, tribal, state or local laws.

REFERENCES

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NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD

WINDBREAK/SHELTERBELT ESTABLISHMENT

CODE 380
(FT.)

DEFINITION

Windbreaks or shelterbelts are single or multiple rows of trees or shrubs in linear configurations.

PURPOSE

- Reduce soil erosion from wind.
- Protect plants from wind related damage.
- Alter the microenvironment for enhancing plant growth.
- Manage snow deposition.
- Provide shelter for structures, animals, and people.
- Enhance wildlife habitat.
- Provide noise screens.
- Provide visual screens.
- Improve air quality by reducing and intercepting air borne particulate matter, chemicals and odors.
- Delineate property and field boundaries.
- Improve irrigation efficiency.
- Increase carbon storage in biomass and soils.
- Reduce energy use.

CONDITIONS WHERE PRACTICE APPLIES

Apply this practice on any areas where linear plantings of woody plants are desired and suited for controlling wind, noise, and visual resources. Use other tree/shrub practices when wind, noise and visual problems are not concerns.

CRITERIA

General Criteria Applicable to All Purposes

The location, layout and density of the planting will accomplish the purpose and function intended within a 20-year period.

Refer to Wisconsin NRCS Conservation Practice Standard (WI NRCS CPS), Tree/Shrub Site Preparation (Code 490), for preparing site conditions for plant establishment.

In multiple row windbreaks using different species for each row can reduce loss from disease, increase windbreak longevity, increase biological diversity, and provide better overall growth form of the windbreak.

Number of rows in a windbreak or shelterbelt:

- A single row of trees or shrubs is adequate if a good stand and moderate density is maintained.
- Two or more rows will be used where two or more rows are needed to meet the desired density.
- Two or more rows may be used when the owner wishes to obtain a level of protection, wildlife benefit, or beautification not provided by minimum one-row designs.

Tree spacing within a windbreak or shelterbelt:

- Within the row, minimum and maximum spacing will be:
  1. Large broad-leaf trees:
     - Single row: 10 to 15 feet
     - Multiple rows: 10 to 20 feet

  2. Small and medium broad-leaf trees and conifers:
     - Single row: 6 to 12 feet
     - Multiple rows: 6 to 15 feet

  3. Shrubs, depending on species:
     - 3 to 8 feet

Note: The spacing within the row and between rows are approximate. It is difficult to plant trees at exact spacings.

The maximum design height (H) for the windbreak or shelterbelt shall be the expected height of the tallest row of trees or shrubs at age 20 for the given site.

Species must be adapted to the soils, climate and site conditions. Refer to Wisconsin Forestry Technical Note 4, Tree and Shrub Species for Windbreak.

No plants on the Federal or state noxious weeds list shall be planted.

Spacing between individual plants shall be based on the needed growing space for plant type and species, the accommodation of maintenance equipment, and the desired characteristics of the stem(s), branches and canopy as required for a specific purpose.

The windbreak will be oriented as close to perpendicular to the troublesome wind as possible.

The length of the windbreak will be sufficient to protect the site including consideration for the "end effect" and changes in wind direction.

Avoid planting trees or shrubs where they will interfere with structures and above or below ground utilities.

Access lanes or roads should cut through the windbreak at an angle to prevailing winds to prevent funneling of wind. Lanes or roads through single row barriers should be avoided. Locate them 100 to 500 feet from the ends of single row windbreaks to prevent deposition onto the lane or road.

Refer to WI NRCS CPS, Tree/Shrub Establishment (Code 612) for further guidance on planting trees and shrubs.

Additional Criteria to Reduce Wind Erosion and Protect Growing Plants

The interval between windbreaks shall be determined using current, approved, wind erosion technology. Interval widths shall not exceed that permitted by the soil loss tolerance (T), or other planned soil loss objective. Calculations shall account for the effects of other practices in the conservation management system.

For wind erosion control, temporary measures will be installed to supplement the windbreak until it is fully functional.

Sites, fields, and plants are protected within an area 10 times the design height (H) on the leeward side and two times the design height (H) on the windward side of the windbreak. For design purposes, the windbreak height will be estimated at 20 years of age.

Select species that are taller than the crops being protected.

Additional Criteria to Manage Snow Deposition

The windbreak will be oriented as close to perpendicular to the snow-bearing wind as possible.

For snow distribution across a field, the windbreak density (during expected snow-producing months) shall not be less than 25 percent or greater than 50 percent. The interval between barriers will not exceed 20H.

For snow accumulation, the minimum barrier density, during expected snow-producing months, will be 50 percent.

The length of the windbreak will extend beyond the area being protected to allow for end drifts.

Windbreaks will be located so that snow deposition will not pose a health or safety problem, management constraints, or obstruct human, livestock or vehicular traffic.

To reduce hazard of black ice and snow drift, the windward row will be a minimum of 200 feet and a maximum of 300 feet from the centerline of roads. Trees should be planted no closer than 200 feet from corners or intersections in order to allow for traffic visibility.

Where water erosion and/or runoff from melting snow is a hazard, it shall be controlled by supporting practices.

Additional Criteria to Provide Shelter for Structures, Livestock and People

For wind protection, the minimum barrier density will be 65 percent during the months of most troublesome wind. The windbreak will be oriented as close as possible to perpendicular to the prevailing wind.

The area to be protected will fall within a leeward distance of 10H.

Drainage of snowmelt from the windbreak shall not flow across the livestock area.

Drainage of livestock waste from the livestock area shall not flow into the windbreak.

Additional Criteria for Noise Screens

Noise screens shall be at least 65 percent dense during the time of the year when noise is a problem, as tall as, and as close to the noise source as practicable.

The length of the noise screen shall be twice as long as the distance from the noise source to the receiver.

For high-speed traffic noise, the barrier shall not be less than 65 feet wide. For moderate speed traffic noise, the barrier width shall not be less than 20 feet wide.

Species selected will be tolerant to noxious emissions, sand, gravel depositions or salt spray from traffic areas.

Additional Criteria for Visual Screens

Visual screens shall be located as close to the observer as possible with a density, height and width to sufficiently block the view between the area of concern and the sensitive area.

Additional Criteria to Improve Air Quality by Reducing and Intercepting Airborne Particulate Matter, Chemicals and Odors

The windbreak interval shall be less than or equal to 10h depending on site conditions and related supporting conservation practices.

Windbreak density on the windward side of the problem source, (i.e. particulate, chemical or odor) shall be greater than 50 percent to reduce the airflow into the source area.

Windbreak density on the leeward side of the problem source, and windward of the area to be protected, shall be greater than 65 percent.

Select and maintain tree and shrub species with foliar and structural characteristics to optimize interception, adsorption and absorption of airborne chemicals or odors.

Additional Criteria for Increasing Carbon Storage in Biomass and Soils

Maximize width and length of the windbreak to fit the site.

For optimal carbon sequestration, select plants that have higher rates of sequestration in biomass and soils.

Plant and manage the appropriate plant spacing for the site that will maximize above and below ground biomass production

Minimize soil disturbance during establishment and maintenance of the windbreak/shelterbelt.

Additional Criteria for Enhancing Wildlife Habitat

Plant species selection shall benefit targeted wildlife species including pollinators.

Design dimensions of the planting shall be adequate for targeted wildlife species.

Additional Criteria for Improving Irrigation Efficiency

For sprinkler irrigation systems, the windbreak shall be taller than the spray height.

The windbreak shall not interfere with the operation of the irrigation system.

Additional Criteria to Reduce Energy Use

Orient the windbreak as close to perpendicular to the troublesome wind as possible

Use proper plant density to meet energy reduction needs.

Use plants with a potential height growth that will be taller than the structure or facility being protected.

CONSIDERATIONS

Consider enhancing aesthetics by using evergreen species or species with features such as showy flowers, brilliant fall foliage, or persistent colorful fruits.

When designing and locating a windbreak or shelterbelt, consider the impact upon the landowner's or public's view of the landscape.

Selection of plants for use in windbreaks should favor species or varieties tolerant to herbicides used in the area.

Plants that may be alternate hosts to undesirable pests should be avoided.

All plantings should complement natural features.

Tree or shrub rows should be oriented on or near the contour where water erosion is a concern. Where water erosion and/or runoff from melting snow is a hazard, it should be controlled by supporting practices.

Wildlife and pollinator needs should be considered when selecting or siting tree or shrub species. Species diversity, including use of native species, should be considered.

Species diversity, including use of native species, should be considered to avoid loss of function due to species-specific pests.

Consider the invasive potential when selecting plant species.

Windbreaks for odor and chemical control increase in effectiveness as the amount of foliage available for intercept increases. Multiple-row, wide plantings offer greater interception potential than do smaller plantings.

When using trees and shrubs for greenhouse gas reductions, prediction of carbon sequestration rates should be made using current, approved carbon sequestration modeling technology.

A shelterbelt can be used as a travel corridor to connect existing patches of wildlife habitat.

In cropping systems select windbreak and shelterbelt species that minimize adverse affects to crop growth (e.g. shade, allelopathy, competing root systems or root sprouts).

PLANS AND SPECIFICATIONS

Specifications for applying this practice shall be prepared for each site and recorded using the approved Wisconsin Job Sheet 380.

OPERATION AND MAINTENANCE

The following actions shall be carried out to insure that this practice functions as intended throughout its expected life. These actions include normal repetitive activities in the application and use of the practice (operation), and repair and upkeep of the practice (maintenance).

Replacement of dead trees or shrubs will be continued until the windbreak/shelterbelt is functional.

Supplemental water will be provided as needed.

Thin or prune the windbreak/shelterbelt to maintain its function.

Inspect trees and shrubs periodically and protect from adverse impacts including insects, diseases or competing vegetation. The trees or shrubs will also be protected from fire and damage from livestock and wildlife.

Periodic applications of nutrients may be needed to maintain plant vigor.

FEDERAL, TRIBAL, STATE AND LOCAL LAWS

Users of this standard should be aware of potentially applicable federal, tribal, state and local laws, rules, regulations or permit requirements governing cover crops. This standard does not contain the text of federal, tribal, state or local laws.

REFERENCES

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Brandle, J.R. etal. 1988. Windbreak technology. Agric. Ecosyst. Environ. Vol. 22-23.

USDA, NRCS, Wisconsin Forestry Technical Note 4, Trees and Shrubs for Windbreaks and Shelterbelts.

Wisconsin Job Sheet 144, Farmstead Windbreak/ Field Windbreak.

USDA, NRCS, Wisconsin Field Office Technical Guide, Section I, Erosion Prediction-Part II, Estimating Soil Loss From Wind Erosion.

USDA, NRCS, Wisconsin Field Office Technical Guide, Section II, Windbreak and Environmental Planting Interpretations.

USDA, NRCS Wisconsin Field Office Technical Guide (FOTG), Section IV, Practice Standards and Specifications.

USDA, NRCS National Engineering Handbook (NEH), Part 650, Engineering Field Handbook.