

WISCONSIN CONSTRUCTION SPECIFICATION

004-WS EMBEDDED OR EXPANSIVE WATERSTOP

1. Scope

The work shall consist of furnishing, welding, placing and installation of embedded waterstop base seal waterstop, or expansive waterstop as required on the construction drawings. All material shall meet the requirements of the latest edition of the applicable ASTM designation.

2. Quality Control and Quality Assurance During Concrete Placement

The contractor shall provide the technician a construction quality control plan at the pre-construction conference.

The plan shall detail the requirements for waterstop installation, including as a minimum:

- Waterstop placement and welding methods that will be utilized during construction,
- Name, contact information and responsibilities of a quality control (QC) individual providing continuous quality control during concrete placement around the embedded waterstop to ensure proper placement and consolidation.
 - » The quality control person may be an employee of the contractor or the owner of the project, without other duties during concrete placement.
- Name, contact information and responsibilities of an individual performing continuous quality assurance (QA) during concrete placement around the embedded waterstop to ensure proper placement and consolidation.
 - » The quality assurance individual shall be a person under the direction and control of the individual responsible for approving the as-built construction plan.

OR

- » A qualified consultant hired by the owner to assure and document the installation complies with the manufacturer's recommendations and procedures and this specification. The third party consultant shall provide documentation to the owner and the Technician.

3. Materials

The Contractor shall provide evidence from the manufacturer showing that the waterstop materials meet the requirements of this specification. All materials proposed for use shall be approved by the Technician.

Preformed expansion joint filler shall be commercially available products made of sponge rubber, closed cell foam, or boards containing bituminous materials. The joint filler shall have a minimum thickness of ½ inch and a width equal to the full cross sectional width of the concrete at the joint.

Embedded waterstops shall be made of polyvinyl chloride (PVC), thermoplastic elastomeric rubber (TPE-R), or polyethylene (PE or VLDPE). The minimum width of waterstop shall be 6 inches, or the width and material shown on an NRCS approved Wisconsin Standard Drawing. The waterstop web thickness shall be a minimum of 3/8 inches throughout the entire cross section of the waterstop. The maximum bulb size shall not exceed 1 inch. Waterstops shall be the type intended for placement entirely within the concrete cross section, or as shown on an NRCS approved Wisconsin Standard Drawing or other drawings as approved by the NRCS State Conservation Engineer. Waterstops shall have ribbed or “dumb-bell” type anchor flanges and a hollow tubular center bulb. Split flange waterstops are prohibited.

Base seal waterstops shall be made of polyvinyl chloride (PVC), thermoplastic elastomeric rubber (TPE-R), or polyethylene (PE or VLDPE). The minimum width of waterstop shall be 9 Inches. This waterstop shape is limited to NRCS approved Wisconsin Standard drawing for feed storage facilities and pre-engineered waste storage structures approved by the Wisconsin State Conservation Engineer (SCE).

Expansive waterstops shall consist of preformed strips or mastic (caulk) made of hydrophilic materials that expand when subjected to moisture and shall not contain bentonite. Use shall be limited to non-movement joints (fixed joints).

4. Welding of Waterstop

Manufacturers’ fabricated waterstop intersections shall be provided.

Only straight butt joint splices are allowed for field fabrication. Splices in waterstops shall be welded as recommended by the manufacturer. The specific splicing iron and the temperature of the iron shall be in accordance with the manufactures instructions for the type of waterstop being spliced.

Manufacturer-certified contractors may fabricate waterstop intersections in a controlled environment with the proper manufacturer’s equipment. Prior to the time of delivery of the fabricated intersections, documentation of certification must be presented to the Technician.

5. Placement and Installation of Waterstop

Embedded Waterstop

Joints with embedded waterstops shall not be placed horizontally across sloped slabs.

Embedded waterstops shall be located as shown on the drawings and secured in position so that displacement does not occur during concrete placement. Vertical applications (footing to wall joints and wall to wall joints) shall be secured to reinforcement using wire or “hog ring” type fasteners or factory installed grommets at the outermost rib at the spacing as recommended by the waterstop manufacturer (usually 12 inches on center). Hog rings shall be factory installed, if the manufacturer has that option available. Each waterstop shall be placed and secured with the hollow bulb aligned in the center of the planned joint.

Waterstop clearance shall be a minimum of 1½ inches from reinforcement and one half the waterstop’s width to the face of the concrete (3 inches for 6 inch wide waterstop).

Internal vibration is required along the entire length of all joints that contain embedded waterstops for both formed surfaces and slabs and shall be performed in the presence of the QC and QA individuals.

Continuous placement of concrete through a waterstop joint is not allowed, except for control joints in formed walls where preformed joint control formers are used in conjunction with the waterstops, or in control joints as shown on an NRCS approved Wisconsin Standard Drawing or other drawings as approved by the NRCS SCE.

Expansive Waterstop

Expansive waterstop shall be placed at the locations shown on the drawings in accordance with the manufacturer’s instructions.

Preformed strips may require adhesive or other forms of mechanical fastening to existing concrete based on the manufacturer’s instructions. The adhesive for preformed expansive waterstop and the mastic for caulk type expansive waterstop shall be allowed to cure for the duration as indicated by the manufacturer prior to placing concrete over the waterstop.

Mastic (caulk) type expansive waterstops shall be placed to the bead size as recommended by the manufacturer based on the amount of concrete cover provided.

Colder temperatures will require longer curing periods prior to concrete placement. Do not allow the expansive waterstop to become wet prior to placing concrete over the waterstop.

6. Repair protocol

Waterstop which does not comply with this specification, damaged or otherwise defective shall be repaired or replaced by the Contractor in accordance with the manufacturer’s recommendations or a repair plan developed by the contractor and approved by the Technician. All repairs shall be completed prior to additional work on the waterstop joint.